

REQUIREMENT 223

10252021

QUALITY: INDICATIONS FOUND AT PRIME OR SUB-TIER SUPPLIERS

WHENEVER MATERIAL INDICATIONS (MELTING OR FORGING RELATED), WHICH DO NOT MEET SPECIFICATIONS, ARE DETECTED VISUALLY OR BY OTHER NONDESTRUCTIVE INSPECTIONS (E.G., ULTRASONIC, MACROETCH, FPI, ETC.) PERFORMED BY EITHER THE PURCHASER'S PRIME SUPPLIER OR THE PRIME SUPPLIER'S SUB-TIER, REQUIRE AN INSPECTION REPORT TO BE SUBMITTED TO THE PURCHASER WITHIN THREE BUSINESS DAYS OF THE INSPECTION FINDING. THE REPORT SHALL BE SUBMITTED TO THE GE AVIATION QUALITY REPRESENTATIVE DOCUMENTING THE INDICATION(S) AND SHALL INCLUDE THE FOLLOWING AT A MINIMUM:

SUPPLIER NAME AND ADDRESS.
MELT SUPPLIER AND HEAT NUMBER
GE AVIATION PART NUMBER AND SERIAL NUMBER
NOMENCLATURE OTHER DEFECTS.
INDICATION LOCATION/SIZES.
MATERIAL SPECIFICATION CT.
PROJECTED COMPLETION DATE OF EVALUATION
REPRESENTATIVE MICROPHOTOGRAPHS OF INDICATION
INITIAL INDICATION CHARACTERIZATION RESULTS

ULTRASONIC INDICATIONS SHALL BE REPORTED AND CHARACTERIZED PER S-SPEC-1122.