

WELD WIRE REQUIREMENTS-ACSC
ACSC REQUIREMENT NUMBER 405

TO INSURE WELD WIRE CLEANLINESS IS MAINTAINED THROUGHOUT TRANSPORTATION AND DURING STORAGE THE FOLLOWING WILL BE REQUIRED:

- 1) WELD WIRE MUST BE 18 INCHES LONG.
- 2) WELD WIRE MUST BE CLEAN PRIOR TO PACKAGING. IT MUST ALSO BE PROPERLY MARKED ON ONE END WITH THE APPROPRIATE AMS COLOR CODE OR FLAG TAG PER AMS GUIDELINE 2816.
- 3) WELD WIRE MUST BE SEALED IN CLEAR PLASTIC BAGS, WITH ABOUT 1 LB. PER BAG.
- 4) THE SEALED BAGS WILL BE PACKAGED IN CARDBOARD TUBES. THE TUBES WILL THEN BE PACKAGED INTO CONTAINERS FOR EASE OF HANDLING AND STORAGE.
- 5) EACH BAG, TUBE AND CONTAINER MUST BE INDELIBLY MARKED WITH THE WELD WIRE'S AMS NUMBER, HEAT LOT NUMBER, SIZE AND G.E. PURCHASE NUMBER.