

CF34-8C1/-8C5 Turbofan Technical Manual Index September 1, 2026

The CF34-8C1/-8C5 Turbofan Technical Manual Index has been reformatted as follows:

Engine Manuals and Supporting Manuals -	Section 1	– EM (Engine Manuals)
	Section 2	– Supplementary Support Manuals
	Section 3	– BAE General Practices Manual Sections

AR in the Next Rev Column indicates As Required.

An asterisk (*) behind the Rev No. indicates the manual has been revised since the last issue of the Technical Manual Index.

Questions or comments concerning this publication should be directed to Fleet Support toll free within the U.S. (877) 432-3272 or outside the U.S. (513) 552-3272 or helpcenter@geaerospace.com.

Supplementary Manuals are available by contacting Fleet Support helpcenter@geaerospace.com.

General Practices Manual sections are available for first tier customers upon request. Please submit your request to helpcenter@geaerospace.com. The sections are revised individually. The sections are also available on the BAE website or from BAE by contacting: cs-customer.service@baesystems.com.

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Engine Manual

GEK #	Engine Model	Nomenclature	Current Rev No.	Current Rev Date	Next Rev Date
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108792	CF34 ALL	Standard Practices Manual GEK 9250 – R114	Ver 9.8	04/01/26	04/01/27
108752	CF34-8C	Engine Manuals Systems Description Section (SDS) GEK 112038 – R17 Engine Manual (EM) GEK 105091 – R54 Illustrated Parts Catalog (IPC) GEK 105092 – R53 Illustrated Tooling and Equipment Manual (ITEM) GEK 105095 – R45 Line Maintenance Manual (LMM) GEK 105091-1 – R54 Model Photo Guide GEK 112039 – R3 Service Bulletins (SB)	Ver 10.4	06/26/26	AR

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Supplementary Support Manuals

SUPPLEMENTARY SUPPORT MANUALS ARE AVAILABLE BY CONTACTING FLEET SUPPORT helpcenter@geaerospace.com

GEK #	Engine Model	Nomenclature	Current Rev No.	Current Rev Date	Next Rev Date
105093	CF34-8C	Installation Manual	Rev 12	09/16/21	AR
105094	CF34-8C	Operating Instructions	Rev 19	10/14/21	AR

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General Practices Manual

GENERAL PRACTICES MANUAL SECTIONS ARE AVAILABLE FOR FIRST TIER CUSTOMERS UPON REQUEST. PLEASE SUBMIT YOUR REQUEST TO helpcenter@geaerospace.com. THE SECTIONS ARE REVISED INDIVIDUALLY. THE SECTIONS ARE ALSO AVAILABLE ON THE BAE WEBSITE OR FROM BAE BY CONTACTING: cs-customer.service@baesystems.com.

GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
(SECTION)	CF34 ALL	GENERAL PRACTICES MANUAL SECTIONS		
73-10-00	CF34 ALL	General Information	11	09/09/21
73-10-16	CF34 ALL	Safety Instructions	6	03/24/11
73-10-19	CF34 ALL	Equivalent Tools, Materials, and Procedures	6	09/15/11
73-20-00	CF34 ALL	Soldering	6	11/17/11
73-20-02	CF34 ALL	Soldering and Desoldering Equipment Calibration	7	04/13/17
73-20-16	CF34 ALL	Circuit Card Assembly Soldering	10	08/28/24
73-20-17	CF34 ALL	Microcircuit Soldering	8	08/27/24
73-20-19	CF34 ALL	Terminal Connection	6	11/17/11

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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-20-20	CF34 ALL	Hand Soldering	8	08/21/24
73-20-21	CF34 ALL	Manual Tinning Process	8	08/20/24
73-20-22	CF34 ALL	Surface Mounted Component Soldering	11	08/20/24
73-20-23	CF34 ALL	Bottom Terminated Component Soldering <i>*This Section has been converted to Proprietary Practices and is no longer available. For information contact BAE Customer Service.</i>	14	07/13/26
73-20-23A	CF34 ALL	Bottom Terminated Component Soldering <i>*This Section is a Proprietary Practices Manual. For information contact BAE Customer Service.</i>	2	03/10/26
73-30-00	CF34 ALL	General Repair	6	11/17/11
73-30-16	CF34 ALL	Identification Marking	9	06/03/20

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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-30-17	CF34 ALL	Safety Wiring	6	11/17/11
73-30-19	CF34 ALL	Threaded Insert Repair	7	07/01/15
73-30-20	CF34 ALL	Out-of-Round Connector Repair	6	11/17/11
73-20-21	CF34 ALL	Potting of Connectors	6	11/17/11
73-30-24	CF34 ALL	Component Substitution	6	11/17/11
73-30-25	CF34 ALL	Chemical Thread-Locking	6	11/17/11
73-30-26	CF34 ALL	Steam Cleaning Procedure	1	08/12/21
73-40-00	CF34 ALL	Circuit Card Assembly Repair	6	11/17/11
73-40-16	CF34 ALL	Part Removal	9	09/01/21

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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-40-17	CF34 ALL	Part Installation	8	08/20/24
73-40-18	CF34 ALL	Part Replacement	10	10/01/24
73-40-19	CF34 ALL	General Laminate, Conductor Repair	10	09/11/18
73-40-20	CF34 ALL	Modification of Internal Circuits	6	11/17/11
73-40-21	CF34 ALL	Solder Mask Repair	7	10/08/18
73-40-22	CF34 ALL	ESD Label Replacement	6	11/17/11
73-40-23	CF34 ALL	Gold Pin Replacement	6	11/17/11
73-40-24	CF34 ALL	Terminal Strip Repair	7	08/26/24

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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-45-00	CF34 ALL	Bonding and Encapsulating	6	11/17/11
73-45-16	CF34 ALL	Epoxy Bonding	7	06/27/13
73-45-17	CF34 ALL	Epoxy Bonding (High Temperature)	6	11/17/11
73-45-18	CF34 ALL	RTV Application	6	11/17/11
73-50-00	CF34 ALL	Protective Coatings	6	11/17/11
73-50-16	CF34 ALL	Removal of Conformal Coatings	7	09/13/21
73-50-17	CF34 ALL	Recoating Conformal Coated Repaired Areas	9	09/01/16
73-50-18	CF34 ALL	Aluminum Surface Touch-up with Chromate Solution	6	11/17/11
73-50-19	CF34 ALL	Painted Surface Repair	8	11/14/23

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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-60-00	CF34 ALL	Electrostatic Discharge Control	6	11/17/11
73-60-02	CF34 ALL	ESD Equipment Calibration	6	11/17/11
73-60-16	CF34 ALL	Handling ESDS Devices	6	11/17/11
73-61-00	CF34 ALL	Moisture Sensitive Devices	6	11/17/11
73-61-16	CF34 ALL	Moisture Sensitive Device Preparation	7	04/19/22
73-70-00	CF34 ALL	Flexible Circuit Card Assembly Repair	6	11/17/11
73-70-16	CF34 ALL	Connector Removal and Replacement	7	08/26/24
73-80-00	CF34 ALL	Magnetic Media and Software	6	11/17/11
73-80-16	CF34 ALL	Media Storage Precautions	6	11/17/11

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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-80-17	CF34 ALL	Record Keeping and Configuration Control	6	11/17/11
73-90-00	CF34 ALL	Electrical Wiring	6	11/17/11
73-90-16	CF34 ALL	Wiring and Cable Lacing	6	11/17/11
73-90-17	CF34 ALL	Crimped Electrical Connection	7	06/15/15
73-90-18	CF34 ALL	Shielded Wire Processes	6	11/17/11
73-90-19	CF34 ALL	Wire Preparation Processes	6	11/17/11
73-95-00	CF34 ALL	Chassis Repairs	6	11/17/11
73-95-19	CF34 ALL	Broken Screw Removal	6	11/17/11
73-95-20	CF34 ALL	Chassis Dent and Scratch Repair	6	11/17/11

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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-95-21	CF34 ALL	Chassis Surface Weld Area Repair	6	11/17/11
73-95-22	CF34 ALL	Chassis Surfaces Repair	6	11/17/11
73-95-30	CF34 ALL	Aluminum Surface Repair by Chemical Weld Application	6	11/17/11
73-95-32	CF34 ALL	Threaded Insert Overhaul	7	04/22/14
73-95-33	CF34 ALL	Chassis Brazed Joint Cleaning and Sealing Procedure	0	07/20/21