

PURSUANT TO ARTICLE 4 OF REMARK C64/I64, THIS REMARK E12 SETS FORTH SHIPMENT, LABELING, AND PACKAGING REQUIREMENTS. SO LONG AS SUPPLIER IS IN COMPLIANCE WITH THE REQUIREMENTS HEREIN, SUPPLIER WILL HAVE MET ITS RELEVANT OBLIGATIONS UNDER C64/I64 FOR ANY PREVIOUSLY ISSUED AND OPEN PURCHASE ORDERS.

INSTRUCTIONS FOR PREPARING SHIPMENTS TO GE AVIATION DISTRIBUTION AND ASSEMBLY SITES

1. GENERAL INSTRUCTIONS

- A. ROUTE TO AND MAINTAIN IN YOUR SHIPPING DEPARTMENT.
- B. NO SEPARATE CHARGES FOR BOXING WILL BE ALLOWED.
- C. SELLER SHALL BE RESPONSIBLE FOR PACKING AND PACKAGING NECESSARY TO WITHSTAND TRANSPORTATION HAZARDS AND FOR PREPARING SHIPMENTS IN ACCORDANCE WITH THE INSTRUCTIONS FURNISHED BY GE. PARTS SUSCEPTIBLE TO HANDLING DAMAGE SHALL BE PACKAGED TO PROTECT MATERIAL UNTIL POINT OF USE. THIS INCLUDES, BUT IS NOT LIMITED TO, PROTECTING ADJACENT PARTS IN THE SAME PACKAGE FROM METAL TO METAL DAMAGE AS WELL AS PROTECTION OF ANY COATINGS ON THE PARTS.
 - I. THE PRACTICE OF BUNDLING OR TAPING GROUPS OF TUBES TOGETHER IS NOT ALLOWED. ALL TUBES SHALL BE WRAPPED INDIVIDUALLY IN EITHER BUBBLE WRAP, BUBBLE BAGS, SLOTTED BOXES, PAPER, CLAM SHELLS, ETC. IN ADDITION TO PUTTING TUBES IN BAGS FOR FOREIGN OBJECT DAMAGE PREVENTION, ALL TUBES EQUAL TO OR GREATER THAN 3 FT. IN LENGTH REQUIRE ADDITIONAL PROTECTION, PER OVERALL LENGTH OF TUBE, BUBBLE WRAP OR STYRENE BLANKET MATERIAL MUST BE APPLIED TO PROTECT TUBE, RECOMMEND ONE TO TWO WRAPS OF PROTECTION REQUIRED. ADDITIONAL PROTECTION MAY BE CONSIDERED FOR TUBES THAT HAVE PRE-ASSEMBLED BRACKETS OR CLAMPS.
 - II. WHEN AVAILABLE, THE USE OF COLORED TAPE TO SECURE PROTECTIVE MATERIAL IS PREFERRED TO ENABLE THE EASE OF UNWRAPPING. LIMIT TAPE TO ONLY THE NECESSARY AMOUNT TO SECURE THE PROTECTIVE MATERIAL AROUND THE PART.
 - III. WITH THE EXCEPTION OF BULK HARDWARE (SMALL BOLTS, WASHERS, NUTS, SHIMS, ETC.), ALL PARTS SHALL BE PROTECTED IN SOME MANNER. THIS MAY INCLUDE, BUT NOT BE LIMITED TO, BUBBLE WRAP, BUBBLE BAGS, SLOTTED BOXES, AND FOAM INSERTS. MACHINED AND COATED PARTS SHALL CONFORM TO THIS REQUIREMENT.
- D. PACKAGING REQUIREMENTS FOR SHIPMENTS ON COMMERCIAL BILLS OF LADING SHALL MEET COMMERCIAL STANDARDS AND ACCEPTED PRACTICES OF THE INDUSTRY. THE PACKAGING SHALL PROVIDE FULL PROTECTION OF MATERIAL TO ULTIMATE DESTINATION AND SHALL CONFORM TO GOVERNING CLASSIFICATIONS.
- E. THE USE OF EXPANDED AND COMPRESSED POLYSTYRENE (FOAM PEANUTS), STARCH BASED PACKAGING MATERIALS THAT ARE DISSOLVABLE IN WATER, AND SHREDDED PAPER ARE PROHIBITED.
- F. PARTIAL RELEASE MATERIAL SHALL BE PACKAGED SEPARATELY AND IDENTIFIED ON A SEPARATE PACKING LIST.
- G. METHODS OF HANDLING, MOVING AND TRANSPORTING PACKAGES SHALL ENSURE THAT SHIPMENTS ARRIVE AT GE AVIATION UNDAMAGED. PARTS SHALL BE PACKAGED TO PROTECT PARTS DURING ROUTINE INTERNAL MOVEMENT WITHIN GE AVIATION.
- H. IT IS A GE AVIATION SAFETY REQUIREMENT THAT NO EMPLOYEE LIFT OVER 50 POUNDS (22.68 KG). THEREFORE, SINGLE CONTAINERS WEIGHING OVER 50 POUNDS (22.68 KG) SHALL BE PALLETIZED. MULTIPLE CONTAINERS WEIGHING OVER 50 POUNDS (22.68 KG) MAY NOT BE ON THE SAME PALLET. EACH CONTAINER SHALL BE ON ITS OWN INDIVIDUAL PALLET. FOR MORE INSTRUCTIONS CONCERNING MULTIPLE CONTAINER SHIPMENTS SEE 4 AND 5 OF THIS REMARK.

- I. CORRUGATED FIBERBOARD CONTAINERS 12" X 12" X 12" OR SMALLER CANNOT WEIGH MORE THAN 25 POUNDS (11.34 KG) EACH.
- J. SOLID WOOD PACKING MATERIALS (SWPM) USED IN SHIPMENTS (PALLETS, BOXES, DUNNAGE, ETC.) SHALL BE COMPLETELY FREE OF BARK AND VISIBLY FREE FROM LIVE PLANT PESTS. ALSO, IN ACCORDANCE WITH THE IMPLEMENTATION OF INTERNATIONAL STANDARD FOR PHYTOSANITARY MEASURES PUBLICATION NO. 15 (ISPM15) IN NORTH AMERICAN PLANT PROTECTION ORGANIZATION (NAPPO) COUNTRIES, ALL SWPM SHALL COMPLY WITH ISPM 15. ALL SHIPMENTS TO GE AVIATION SHALL COMPLY WITH THE ISPM 15 REGULATIONS EVEN IF THAT PARTICULAR SHIPMENT IS NOT BEING EXPORTED OR IMPORTED. THIS INCLUDES THE FOLLOWING:
 - I. COMPANIES USING PALLETS OR CONTAINERS CONSTRUCTED IN WHOLE OR IN PART FROM ANY TYPE OF SWPM SHALL USE WOOD PACKING MATERIAL THAT HAS BEEN HEAT TREATED IN ACCORDANCE WITH AN APPROVED METHOD PER INTERNATIONAL STANDARDS FOR PHYTOSANITARY MEASURE NO. 15 (ISPM15).
 - II. THE PALLET OR CONTAINER SHALL BE MARKED WITH AN APPROVED HEAT TREAT "HT", METHYL BROMIDE "MB", OR DIELECTRIC HEATING "DH" STAMP IN ACCORDANCE WITH THE OFFICIAL PROGRAM DEVELOPED AND OVERSEEN BY THE NATIONAL PLANT PROTECTION ORGANIZATION (NPPO) IN THE COUNTRY OF EXPORT.
 - III. THE COLORS OF THE INTERNATIONAL STAMP SHALL NOT BE RED OR ORANGE DUE TO THE FACT THAT THESE COLORS MEAN DANGEROUS GOODS.
- K. STAPLES SHALL NOT BE USED FOR THE PURPOSE OF SECURING CONTAINER LIDS, CLOSING PACKAGING MATERIALS, OR TO SEAL BAGS. TAPE OR OTHER NON-METALLIC METHOD SHALL BE USED TO PREVENT THE POTENTIAL FOR FOD (FOREIGN OBJECT DAMAGE) AND FOR THE SAFETY OF GE AVIATION EMPLOYEES AND CUSTOMERS.
- L. VINYL OR OTHER NON-METALLIC BANDING SHALL BE USED ON SHIPMENTS WHICH REQUIRE BANDING. METAL BANDING SHALL NOT BE USED EXCEPT WHERE, DUE TO EXCESSIVE WEIGHT AND SIZE (SUCH AS A LARGE FORGING OR CASTING BANDED DIRECTLY TO A PALLET), NON-METALLIC BANDINGS ARE NOT STRONG ENOUGH. NO METAL-TO-METAL CONTACT BETWEEN METAL BANDING AND PARTS IS PERMITTED WHEN METAL BANDING IS USED.
- M. PARTS REQUIRING PRESERVATIVE OIL SHALL BE PACKAGED IN A LEAK PROOF SEALED PACKAGE TO PREVENT ANY LEAKAGE DURING SHIPMENT TO THE FINAL DESTINATION.
- N. WHEN TEMPERATURE SENSITIVE MATERIALS ARE PART OF THE SHIPMENT, A TEMPERATURE RECORDER SHALL BE INCLUDED. THE RECORDER SHALL BE PLACED IN A LOCATION SUCH THAT THROUGHOUT THE ENTIRE SHIPPING PERIOD, IT RECORDS TEMPERATURES REPRESENTATIVE OF THOSE THAT THE SHIPPED MATERIALS ARE SUBJECTED TO.
- O. WOOD CONTAINER LIDS SHALL BE ATTACHED USING NON-FLAT HEAD SCREWS IN THE PLACE OF NAILS TO FACILITATE THE OPENING AND CLOSING OF THE CONTAINER.
- P. ALL MATERIAL WITH CLEANLINESS OR CONTAMINATION REQUIREMENTS ON THE DRAWING SHALL BE ADEQUATELY PACKAGED AND IDENTIFIED TO PROTECT THE PART UNTIL POINT OF USE.
- Q. PALLETS SHIPPED TO GEA FACILITIES SHALL HAVE A MINIMUM RUNNER HEIGHT OF 3 INCHES (0.076 M) FROM THE GROUND TO THE BOTTOM OF THE CONTAINER. THE RECOMMENDED MINIMUM INSIDE WIDTH OF PALLETS IS 30 INCHES (0.762 M).
- R. NON-CARDBOARD PALLETS WILL NOT HAVE ANY CARDBOARD CONTAINER ATTACHED TO THEM OTHER THAN WITH BANDING AS DESCRIBED IN PARAGRAPH L ABOVE. THIS INCLUDES, BUT IS NOT LIMITED TO, UTILIZING STAPLES, NAILS, OR GLUE TO SECURE THE CONTAINER TO THE PALLET. SECURING CARDBOARD CONTAINERS TO CARDBOARD PALLETS IS PERMISSIBLE.
- S. COMMERCIAL ENGINES AND/OR MODULES CONTAINING INSTALLED MAIN BEARINGS REQUIRE AIRRIDE SUSPENSION TRAILERS. IF TWO OR MORE ENGINES ARE TO BE SHIPPED, OR IF MODULES ARE LOADED ON THE NOSE OF THE TRAILER, BOTH TRACTOR, AS WELL AS THE TRAILER SHALL BE EQUIPPED WITH AIR-RIDE.
- T. PACKAGES ARE NOT PERMITTED TO OVERHANG THE SIDE OF A PALLET.

- U. THE REUSE OF CONTAINERS IS PERMISSABLE AS LONG AS THE CONTAINER STILL MEETS THE PART PROTECTION REQUIREMENTS AS DEFINED IN THIS INSTRUCTION. ANY LABELS FROM PRIOR SHIPMENTS SHALL BE REMOVED.
- V. CHEMICALS AND HAZARDOUS SUBSTANCES SHALL BE LABELED IN ACCORDANCE WITH REGULATIONS. SAFETY DATA SHEETS (SDS) SHALL BE INCLUDED WITH ALL SHIPMENTS CONTAINING ANY HAZARDOUS MATERIAL (INCLUDING BUT NOT LIMITED TO DIRECT SHIPMENTS OF HAZARDOUS MATERIAL OR ANY USE OF HAZARDOUS MATERIAL ON PARTS FOR PRESERVATION), REFER TO SDS TRANSPORTATION INFORMATION SECTION FOR SHIPPING REQUIREMENTS.
- W. IF [SKIN PACKAGING](#) IS USED IT MUST HAVE AN "EASY PEEL" EDGE TO PREVENT CUTTING WITH A KNIFE AND POTENTIALLY DAMAGING PARTS.
- X. ALL HARDWARE DESIGNATED FOR SPARE SHIPMENTS SHALL BE FULL RELEASE.

2. MARKING

- A. CONSIGNMENT ADDRESS AS IDENTIFIED ON THE CORRESPONDING PURCHASE ORDER IS TO BE PLACED ON THE TOP OR SIDE OF ALL CONTAINERS.
- B. MARKINGS SHALL BE ARRANGED IN A MANNER THAT ENSURES OPENING AND CLOSING THE CONTAINER WOULD NOT CAUSE LOSS OR DAMAGE TO THE IDENTIFICATION.
- C. MULTIPLE LABELS ARE REQUIRED ON EACH PURCHASE ORDER (PO)/PURCHASE AGREEMENT (PA) ITEM CONTAINER; AN ADVANCED SHIPPING NOTICE (ASN) BARCODE LABEL, SUPPLIER BARCODE LABEL, OR PACKING LIST, AND A PART IDENTIFICATION LABEL.
 - I. EACH PO/PA ITEM CONTAINER MUST UTILITIZE AN ASN BARCODE LABEL, A PACKING LIST, OR A SUPPLIER BARCODE LABEL. THE FOLLOWING INFORMATION SHALL BE LISTED IN A LEGIBLE TEXT AND BARCODE SCAN AS SHOWN BELOW:

CRITICALITY		CRITICALITY	
MASTER	TOTAL BOXES 2	GE REFERENCE NUMBER(S) ASN180831608420182 	
GE REFERENCE NUMBER(S) ASN180831608420182 		PART NUMBER(P) 9972M46G05 	Dock 1C 9817 Crescent Park Drive WEST CHESTER, OH 45069 USA
PART NUMBER(P) 9972M46G05 	Dock 1C 9817 Crescent Park Drive WEST CHESTER, OH 45069 USA		
QUANTITY (Q) 9 	REQUESTOR CODE ZP	PO NUMBER(O) 9FC06213 	PO NUMBER(O) 9FC06213
SUPPLIER(S) 60842 	ITEM NUMBER(I) 002AAC 		
SUPPLIER USE(S) SINGAPORE		ENGINEERING CLASSIFICATION	
SHIPMENT NUMBER(S) 15324 		STAMP(AW) AUTHORIZED SIGNATURE <i>Y [Signature]</i>	SHIPMENT NUMBER(S) 15324 Box 1 of 2

- PURCHASE ORDER NUMBER
- PURCHASE ORDER ITEM NUMBER
- PART NUMBER AND ANY NON-PRODUCTION ENGINEERING CLASSIFICATION (I.E. L, Y, F)
- QUANTITY IN CONTAINER
- TOTAL QUANTITY OF SHIPMENT (ON FIRST CONTAINER ONLY)
- BOX # __ OF __ (SEE 4 - MULTIPLE CONTAINERS)
- PACKING LIST NUMBER
- NAME OF MANUFACTURER
- COUNTRY OF ORIGIN: PARTS CAN BE SHIPPED WITHIN MULTIPLE CONTAINERS, BUT THE PART OR THE [INNERMOST CONTAINER](#) CLOSEST TO THE PART AND BARCODE LABEL ON THE OVERPACK CONTAINER SHALL BE MARKED WITH A COUNTRY OF ORIGIN "MADE IN" OR "ASSEMBLED IN" OR "PRODUCT OF" (19 USC 1304 AND 19 CFR 134).
- DOCK NUMBER AND ADDRESS

- SUPPLIER CODE (5 DIGIT)
- SUPPLIER NAME AND ADDRESS
- RELEASE AUTHORIZATION – IF BARCODE LABELS ARE USED, THE DSQR SIGNATURE SHALL BE ON THIS LABEL. USE OF THE PACKING LIST FOR AUTHORIZATION IS LIMITED TO ONLY THOSE SHIPMENTS NOT UTILIZING AN APPROVED BARCODE LABEL PER 2.C.I.

II. A PART INFORMATION IDENTIFICATION LABEL (EXAMPLE BELOW) WILL BE APPLICABLE FOR ALL INNERMOST CONTAINERS:

- a A LABEL SHALL BE ATTACHED TO EACH INNERMOST BOX/PACKAGE/SOFT PACKAGE (I.E. BUBBLE BAGS, SLOTTED BOXES, CLAM SHELLS, ETC.) PART CONTAINER, OR
 - i IF THERE IS MORE THAN ONE PART OF THE SAME PART NUMBER BEING SHIPPED IN AN OUTERMOST CONTAINER, EACH INNERMOST BOX/PACKAGE /SOFT PACKAGE (I.E. BUBBLE BAGS, SLOTTED BOXES, CLAM SHELLS, ETC.) WILL HAVE THE LABEL PER 1.C.III OF THIS REMARK. IN ADDITION, A SERIAL NUMBER IDENTIFICATION SHEET WILL BE ATTACHED TO THE OUTERMOST CONTAINER, AND A COPY INSIDE THE BOX, LISTING THE REQUIRED INFORMATION IN A LINE BY LINE FORMAT. ALPHANUMERIC AND BARCODED FONTS WILL BE USED.
 - ii IF YOU HAVE MULTIPLE SHIPMENTS WITH DIFFERENT PART NUMBERS, EACH INNERMOST BOX/PACKAGE/SOFT PACKAGE (I.E. BUBBLE BAGS, SLOTTED BOXES, CLAM SHELLS, ETC.) WILL HAVE THE LABEL.



DO NOT AFFIX ANY LABELS TO PARTS – ONLY CONTAINERS.

- b ON THE PART INFORMATION LABEL, ALPHANUMERIC TEXT WILL BE A MINIMUM OF 12 POINT. BARCODES WILL BE IN THE [3 OF 9] BARCODE FORMAT WITH A MINIMUM OF 20 POINT. ANY KIT CONTAINING SERIALIZED PARTS SHALL HAVE THIS INNERMOST LABEL AND OUTERMOST SHEET FOR EACH APPLICABLE PART. THE INFORMATION CONTAINED ON THE LABEL/SHEET WILL HAVE AS A MINIMUM:

- PART NUMBER (ALPHANUMERIC AND BARCODE)
- PART DESCRIPTION (ALPHANUMERIC)
- SERIAL NUMBER IF APPLICABLE (ALPHANUMERIC AND BARCODE), OTHERWISE DESIGNATE AS NON-APPLICABLE (N/A)
- QUANTITY IN CONTAINER (ALPHANUMERIC AND BARCODE)
- COUNTRY OF ORIGIN (ALPHANUMERIC)

- c IF PARTS HAVE SERIAL NUMBERS THAT ARE ONLY FOR SUPPLIER TRACKING PURPOSES AND NOT REQUIRED PER DRAWING. THE SERIAL NUMBER LABEL FIELD WILL CONTAIN 'N/A' SO THERE IS NO CONFUSION IF A SERIAL NUMBER SHOULD HAVE BEEN SUPPLIED ON THE LABEL.
- d ANY SHIPMENTS IN 'SLOTTING' OR 'EGG CRATE' TYPE OF PACKAGING SHALL CONTAIN THE SERIAL NUMBER IDENTIFICATION SHEET DEFINED IN SECTION 2.C.II.a.i IF APPLICABLE TO THE PART.
 - i SHIPMENTS FOR SPARES SHALL BE INDIVIDUALLY PACKAGED AND LABELLED AS DEFINED IN 2.C.II.a. EGG CRATE, SLOTTED, OR OTHER SIMILAR METHODS ARE NOT CONSIDERED INDIVIDUAL PACKAGING.

- D. DATE OF MANUFACTURE AND EXPIRATION DATE (IF DATE SENSITIVE MATERIAL, I.E. SHELF-LIFE ITEMS) ON EACH OVERPACK AND INNERMOST CONTAINER LABELS.
- E. WEIGHT OF CONTAINER (IN CHARACTERS 1 ½" (MIN) IN HEIGHT) ON EACH OVERPACK AND INNERMOST CONTAINER LABELS IF GREATER THAN 25 LBS.
- F. MARKING MEDIA SHALL CONTRAST THE CONTAINER COLOR.
- G. PRECAUTIONARY AND HANDLING REQUIREMENTS SHALL BE APPLIED AS REQUIRED. THIS INCLUDES MARKING FOR RADIOACTIVE MATERIAL AND ITEMS HAVING A SHELF LIFE AS WELL AS ANY PRESERVATION REQUIREMENTS (OIL, ANTI-STATIC BAG, ETC.).
- H. FOR TEMPERATURE SENSITIVE MATERIALS, THE MATERIAL SPECIFICATION STORAGE TEMPERATURE SHALL BE IDENTIFIED ON THE OUTSIDE OF THE PACKAGING.
- I. PARTS ON SKIDS WHICH ARE NOT CONTAINERIZED SHALL BE IDENTIFIED USING VISIBLY LOCATED LABELS.
- J. ALL RETURNABLE CONTAINERS SHALL BE IDENTIFIED AS "RETURNABLE" AND INCLUDE THE RETURN ADDRESS ON THE CONTAINER. THE PREFERRED SHIPMENT METHOD SHOULD ALSO BE INCLUDED, IF POSSIBLE.
- K. IN THE CASE OF "KITS", IF THE KIT COMPONENT PARTS OR INNERMOST CONTAINER CANNOT BE MARKED WITH COUNTRY OF ORIGIN, THE INSIDE CONTAINER(S) SHALL CONTAIN A LISTING OF ALL THE KIT COMPONENTS FOR EACH KIT. INCLUDE AT A MINIMUM; PART NUMBER, NOMENCLATURE, QUANTITY, AND COUNTRY OF ORIGIN, AND SERIAL NUMBER (IF APPLICABLE). THERE SHALL BE NO COST OR PRICING DATA INCLUDED.
 - I. WHERE INDIVIDUAL KIT COMPONENTS WERE MADE IN DIFFERENT COUNTRIES, THE COUNTRY OF MANUFACTURE SHALL BE SHOWN FOR EACH SEPARATE PART NUMBER.
- L. WHEN SHIPPING ON A PALLET, THE LABELING SHALL BE ATTACHED TO THE SIDE OF THE CONTAINER WHERE THE LABEL IS ACCESSIBLE TO THE FORK LIFT DRIVER.

3. BAR CODE OR PACKING LIST

- A. WILL INCLUDE THE INFORMATION LISTED IN 2.C ABOVE.
- B. THE ORIGINAL SHALL BE PLACED IN A WATERPROOF ENVELOPE AND SECURED TO THE MARKED END OF THE CONTAINER OR CONTAINER ONE IF MULTIPLE CONTAINERS. A COPY OF THE BAR CODE OR PACKING LIST IS REQUIRED ON EACH CONTAINER IF MULTIPLE CONTAINERS.

- C. WHEN BANDED/STRAPPED OR SHRINK-WRAPPED MULTIPLE CONTAINERS ARE SHIPPED, THE BAR CODE OR PACKING LIST SHALL BE ACCESSIBLE WITHOUT UNBANDING THE SHIPMENT.

4. MULTIPLE CONTAINERS

- A. MULTIPLE CONTAINER SHIPMENTS CONTAINING THE SAME PART NUMBER, P.O. NUMBER, AND P.O. ITEM NUMBER SHOULD BE STRAPPED/BANDED OR SHRINK-WRAPPED TOGETHER ON ONE SKID OR PALLET. ANY INDIVIDUAL CONTAINERS WEIGHING OVER 50 POUNDS SHALL BE ON THEIR OWN PALLET AND HAVE THEIR OWN BAR CODE LABEL OR PACKING LIST.
- B. EACH P.O. ITEM NUMBER SHALL BE PACKED SEPARATELY, AND EACH PACKAGE SHALL DISPLAY THE INFORMATION AS LISTED IN 2.C ABOVE.
- C. EACH INDIVIDUAL CONTAINER SHOULD HAVE LABEL ORIENTED IN A WAY THAT ALL LABELS ARE VISIBLE FROM EXTERIOR OF PALLET.
- D. THE BILL OF LADING SHALL BE ANNOTATED "SEPARATION OF BANDED OR WRAPPED SKIDS DURING TRANSIT IS NOT ALLOWED".
- E. THE OUTSIDE OF THE CONTAINER/SHIPMENT SHALL BE MARKED IN BOLD LETTERS "DO NOT SEPARATE THIS SHIPMENT".
- F. CONTAINER MARKING SHALL FOLLOW REQUIREMENTS FROM SECTION 2.

5. OVERPACKED CONTAINERS

- A. P.O. ITEM CONTAINERS HAVING SEPARATE BAR CODES OR PACKING LISTS MAY BE PLACED IN AN OVERSIZE CONTAINER. EACH CONTAINER SHALL BE CONSPICUOUSLY IDENTIFIED WITH A LABEL DEFINED IN 2.C.
- B. THE OUTSIDE OF THE CONTAINER SHALL DISPLAY ALL OF THE BAR CODE LABELS OR PACKING LISTS WITH P.O. NUMBERS, P.O. ITEM NUMBERS AND PART NUMBERS CONTAINED IN THE OVERPACKED BOX.
- C. MULTIPLE CONTAINERS CONTAINING THE SAME PART NUMBER, P.O. NUMBER, P.O. ITEM NUMBER AND WEIGHING LESS THAN 50 POUNDS SHOULD BE OVERPACKED INTO ONE CONTAINER. IF THE OVERPACK CONTAINER WEIGHT EXCEEDS 50 LBS, IT SHALL BE PALLETIZED. REFERENCE SECTION 1.H.
- D. ALL OVERPACK CONTAINERS SHALL HAVE THE LABEL "OVERPACK" ON THE OUTSIDE OF CONTAINERS.
- E. CONTAINER MARKING SHALL FOLLOW REQUIREMENTS FROM SECTION 2.

6. DOCUMENTATION

- A. COST OR PRICING DATA IS CONSIDERED PROPRIETARY INFORMATION AND SHALL NOT BE INCLUDED ON ANY PAPERWORK INSIDE OR OUTSIDE THE CONTAINERS. A COMMERCIAL INVOICE IS REQUIRED FOR EXPORT CUSTOMS CLEARANCE AND IMPORT CUSTOMS CLEARANCE, UNLESS DOCUMENTS ARE BEING TRANSMITTED SEPARATELY FROM THE PHYSICAL SHIPMENT, THEY WOULD NEED TO BE ATTACHED.
- B. IF APPLICABLE, PER THE PO FLOWDOWN REQUIREMENTS, INCLUDE THE FOLLOWING IN A CLEAR SLEEVE ON THE OUTSIDE AND INSIDE OF THE CONTAINER.
 - I. IF MULTIPLE CONTAINER SHIPMENTS ONLY INCLUDE APPLICABLE DOCUMENTATION TO BOX 1 OF ____.

7. DEFINITIONS

- A. INNERMOST CONTAINER - A CONTAINER WITHIN AN OVERPACK OR OUTER CONTAINER WHICH IS CLOSEST TO THE PART BEING SHIPPED, AND/OR PHYSICALLY TOUCHING THE PART. THIS INCLUDES "HARD" PACKAGING MATERIALS SUCH AS BOXES, BUT MAY ALSO INCLUDE SOFT PACKAGING MATERIALS SUCH AS BUBBLE BAGS, SLOTTED BOXES, CLAM SHELLS ETC.
- B. OUTERMOST CONTAINER – A CONTAINER IN WHICH ONE OR MORE PARTS ARE PACKAGED WITHIN. THE OUTERMOST CONTAINER/BOX IS THAT WHICH A SHIPPING CARRIER LABEL IS OR WOULD BE AFFIXED.
- C. SKIN PACKAGING - PACKAGING USING A PIECE OF PAPERBOARD OR CARDBOARD BACK AND A SHEET OF TRANSPARENT PLASTIC PLACED OVER THE PART IS FORMED ON THE PART, NORMALLY BY THE USE OF HEAT AND VACUUM TO FORM THE PACKAGING.

8. PACKAGING EXAMPLES:

- INAPPROPRIATE SLOT PACKAGING – REUSING DAMAGED CONTAINERS / LACK OF PROTECTIVE MATERIAL



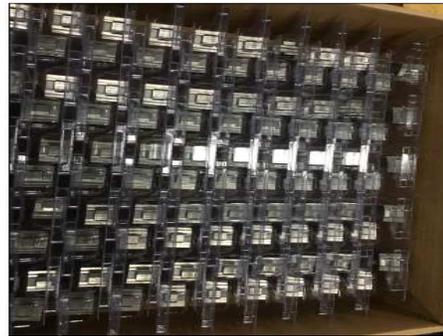
- CORRECT PACKAGING FOR ASSEMBLY SHIPMENT



- CORRECT INNERMOST PACKAGING INSIDE FOR SPARES SHIPMENT



- CLAMSHELL PACKAGING



- CORRECT EGGSHELL TRAY STYLE PACKAGING

