



Technical Manual Index – October 1, 2026

Following is the **GE90 Component Maintenance Manual Section** and **Appendix A** of the Technical Manual Index.

APPENDIX A reflects the BAE General Practices Manual sections; previously issued as CMM GEK 99373. Section copies are available by contacting helpcenter@geaerospace.com or from BAE at cs-customer.service@baesystems.com

All Component Maintenance Manuals and GPM Sections are revised as required.

An asterisk (*) behind the Rev No. indicates the manual has been revised since the last issue of the Technical Manual Index.

ACMM indicates an Abbreviated Component Maintenance Manual.

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ATA#	GEK#	ENGINE MODEL GE90	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
	119184	-76B/-77B/-85B -90B/-94B -110B1/-113B/-115B	Controls and Accessories Suppliers Product Support Summary					JAN 2021
24-09-01	103059	-76B/-77B/-85B -90B/-94B -110B1/-113B/-115B	Fuel/Oil Temperature Sensor	1687M90P02	132ABK	Goodrich Sensor Systems (60678, 59885)	1	08/01/09
24-10-11	97303	-76B/-77B/-85B -90B/-94B -110B1/-113B/-115B	Check Valve	1332M27P01	1548-05-12	Aero Fluid Products (98939)	1	03/16/06
24-11-03	103056	-110B1/-113B/-115B	IDG/VSCF Air/Oil Cooler Interface	1838M91P06 1838M91P07 1838M91P08 1962M84P01 1962M84P01	UA541462-7 UA541462-8 UA541462-9 UA544011-1 UA544011-2	Triumph Thermal Systems Inc. (78943)	4	01/08/13
24-11-04	103057	-76B/-77B/-85B -90B/-94B	IDG Fuel/Oil Cooler	1838M89P03 1838M89P04 1838M89P05	UA541464-4 UA541464-5 UA541464-6	Triumph Thermal Systems Inc. (78943)	4	04/12/13
24-25-01	103058	-76B/-77B/-85B -90B/-94B -110B1/-113B/-115B	VSCF/Lube Oil/Oil Cooler Interface	1838M90P03	UA541463-4	Triumph Thermal Systems Inc. (78943)	2	01/31/06
71-21-03	103063	-76B/-77B/-85B -90B/-94B	Forward Mount Assembly	FWD MOUNT GE90	N/A	GE Aircraft Engines (07482)	1	09/09/98



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71-21-07	103064	-76B/-77B/-85B -90B/-94B	Aft Mount Assembly	AFTMOUNT GE90	N/A	GE Aircraft Engines (07482)	5	01/31/05
73-11-03	100793	-76B/-77B/-85B -90B/-94B	Gear Type Main Fuel Pump Assembly	1689M10P07 1689M10P08 1689M10P09	828501-1 828501-2 828501-3	Argo-Tech Corp. (59875)	2	12/04/04
73-11-04	103065	-76B/-77B/-85B -90B/-94B -110B1/-113B/- 115B	Fuel Filter	1691M44P03	AEB999-30	Pall Aerospace (18350)	4	11/27/12
73-11-43	103054	-76B/-77B/-85B -90B/-94B	Fuel Nozzle Assembly	1705M37P07 1705M37P10 1705M37P11 1705M37P12	6890090E7 6890090E10 6890090E11 6890090E12	Parker Hannifin Corp. (27515)	2	05/01/02
73-11-45	105057	-76B/-77B/-85B -90B/-94B	Fuel Nozzle Assembly	1878M40P04 1878M40P06 1878M40P07	6950090E4 6950090E6 6950090E7	Parker Hannifin Corp. (27515)	2	10/01/99
73-11-49	108714	-76B/-77B/-85B -90B/-94B -110B1/-113B/- 115B	Fuel Nozzle Assembly	1878M40P08 1878M40P09 1878M40P10 1878M40P12 2253M59P01 2253M59P02 2253M59P03 2253M59P04	6950090E8 6950090E9 6950090E10 6950090E12 6000290E01 6000290E02 6000290E03 6000290E04	Parker Hannifin Corp. (27515)	10	07/17/19
73-11-77	109963	-110B1/-113B/- 115B	Gear Type Main Fuel Pump Assembly	1962M37P01 1962M37P02	838000-1 838000-2	Argo-Tech Corp. (59875)	1	05/30/12



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73-21-09	103066	-76B/-77B/-85B -90B/-94B -110B1/-113B/- 115B	APT Pressure Transducers	1692M86P02 1693M16P02 1693M17P02	APT-9A-1500- 500D APT-194A-1000- 340A APT-8A-1500- 120D	Kulite Semiconductors Inc. (34345)	ACMM	12/18/96
73-21-29	104984	-76B/-77B/-85B -90B/-94B	T25/PT25 Temperature Sensor	350-711-501-0 350-716-301-0 350-716-302-0 350-719-501-0 350-719-502-0	154GF3 0154GF4 0154GF7 0154GF11 0154GF13	Goodrich Sensor Systems (60678, 59885)	7	09/16/21
73-21-62	104985	-76B/-77B/-85B -90B/-94B	HMU Control Assembly	1693M75P08 1693M75P09 1693M75P10 1693M75P11	8061-918 8061-919 8061-920 8061-921	Woodward Inc. (66503)	1	02/11/00
73-21-63	105074	-76B/-77B/-85B -90B/-94B	HMU Control Assembly	1851M65P04 1851M65P05 1851M65P06 1851M65P07 1851M65P08 1851M65P09	8061-684 8061-685 8061-686 8061-687 8061-688 8061-689	Woodward Inc. (66503)	3	09/15/20



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73-21-67	104986	-76B/-77B/-85B -90B/-94B	FADEC (Full Authority Digital Engine Control)	1838M16P14 1838M16P17 1838M16P18 1838M16P19 1959M87P01 1959M87P02 1959M87P03 1959M87P04	105E7090G7 105E7090G9 105E7090G12 105E7090G13 105E70898G1 105E70898G2 105E70898G3 105E70898G4	BAE/FADEC Int'l. (63760,3E6E4)	8	02/09/22
73-21-67-IPC	104986-IPC	-76B/-77B/-85B -90B/-94B	FADEC – Illustrated Parts Catalog	1838M16P14 1838M16P17 1838M16P18 1838M16P19 1959M87P01 1959M87P02 1959M87P03 1959M87P04	105E7090G7 105E7090G9 105E7090G12 105E7090G13 105E7898G1 105E7898G2 105E7898G3 105E7898G4	BAE/FADEC Int'l. (63760,3E6E4)	8	02/09/22
73-21-74	105049	-76B/-77B/-85B -90B/-94B -110B1/-113B/- 115B	Fuel Manifold Pressure Sensor	1853M89P01	APT-15-1250- 950A	Kulite Semiconductors Inc. (34345)	ACMM	09/19/22
73-21-82	104987	-76B/-77B/-85B -90B/-94B -110B1/-113B/- 115B	Permanent Magnet Alternator	1689M62P01 1689M63P03 1689M63P05 1689M63P06	9049380-1 9049385-3 9049385-5 9049385-7	Unison Industries (83311)	10	10/31/18
73-21-93	103019	-76B/-77B/-85B -90B/-94B	T3 Probe	350-711-604-0 350-711-606-0 350-711-607-0	8TC58AAE4 8TC58AAE6 8TC58AAE7	Ametek Aerospace Products Inc. (97424)	4	04/30/99



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ATA#	GEK#	ENGINE MODEL GE90	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-21-95	104990	-76B/-85B	Engine Rating Plug	320-833-701-0 320-833-801-0 320-833-901-0 320-834-001-0 320-834-101-0 320-834-201-0 320-834-301-0	N/A	SNECMA (F0301)	2	06/30/03
73-21-96	104989	-76B/-77B/-85B -90B/-94B	Engine Identification Box	320-850-501-0	N/A	SNECMA (F0301)	ACMM	08/31/95
73-21-97	103062	-76B/-77B/-85B -90B/-94B -110B1/-113B/- 115B	Engine Inlet Total Temperature Sensor	1325M60P09	154DN9	Goodrich Sensor Systems (60678, 59885)	2	10/20/14
73-21-98	104988	-76B/-85B	Configuration Type Box	320-837-701-0 320-839-501-0 320-891-901-0 320-892-001-0 320-892-101-0 320-892-201-0 320-846-701-0 320-892-601-0 320-915-201-0 320-921-501-0	N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A	SNECMA (F0301)	2	01/31/06
73-22-10	114020	-94B/115B	Permanent Magnet Alternator	2122M28P01 2122M27P01	504909-1 504910-1	Unison Industries (83311)	9	09/01/23



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73-22-88	104991	-76B/-77B/-85B -90B/-94B	W701, W702, W703, W704, W705, W706, W707, W708, W709, W711, W715, W716 Fan Electrical Harnesses	320-383-202-0 320-383-203-0 320-383-204-0 320-390-701-0 320-394-003-0 320-394-004-0 320-394-103-0 320-394-104-0 320-394-203-0 320-394-204-0 320-394-303-0 320-394-304-0 320-394-403-0 320-394-404-0 320-394-503-0 320-394-504-0 320-394-603-0 320-394-604-0 320-394-703-0 320-394-704-0 320-394-803-0 320-394-804-0 320-395-903-0 320-396-003-0 320-396-004-0	N/A N/A	SNECMA (F0301)	8	09/30/24



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73-22-89	104992	-76B/-77B/-85B -90B/-94B	W721, W722, W723, W724, W725, W726, W727, W728, W729, W739 Core Elec110008trical Harnesses	320-387-101-0 320-387-102-0 320-387-201-0 320-387-202-0 320-387-301-0 320-387-302-0 320-387-401-0 320-387-402-0 320-387-501-0 320-387-502-0 320-387-503-0 320-397-002-0 320-397-003-0 320-397-004-0 320-397-005-0 320-397-104-0 320-397-106-0 320-397-107-0 320-397-302-0 320-397-304-0 320-397-305-0 320-397-402-0 320-397-404-0 PART NUMBERS CONTINUED ON NEXT PAGE	N/A N/A	SNECMA (F0301)	6	09/30/24



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ATA#	GEK#	ENGINE MODEL GE90	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
				320-397-405-0	N/A			
				320-397-702-0	N/A			
				320-397-703-0	N/A			
				320-397-704-0	N/A			
				320-397-802-0	N/A			
				320-397-803-0	N/A			
				320-397-804-0	N/A			
				320-397-902-0	N/A			
				320-397-904-0	N/A			
				320-397-905-0	N/A			
				320-398-002-0	N/A			
				320-398-004-0	N/A			
				320-398-005-0	N/A			
				320-398-104-0	N/A			
				320-398-202-0	N/A			
				320-398-204-0	N/A			
				320-398-205-0	N/A			
				320-398-102-0	N/A			
				320-398-103-0	N/A			
				320-410-102-0	N/A			
				320-410-202-0	N/A			
				320-410-301-0	N/A			
				320-410-401-0	N/A			



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73-22-97	110009	-110B1/-113B/-115B	W701, W702, W703, W704, W707, W708, W709, W719 Fan Electrical Harnesses	351-701-002-0 351-701-004-0 351-701-005-0 351-701-102-0 351-701-103-0 351-700-602-0 351-700-605-0 351-700-606-0 351-700-702-0 351-700-704-0 351-700-802-0 351-700-803-0 351-700-902-0 351-700-903-0 351-701-202-0 351-701-203-0 351-701-204-0 351-701-502-0	N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A	SNECMA (F0301)	4	09/30/24

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ATA#	GEK#	ENGINE MODEL GE90	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
73-23-17	100787	-76B/-85B	Input Output Module Circuit Card Assembly	N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A	103E4242P2 103E4242P3 103E4242P4 103E4242P5 103E4242P6 103E4242P7 103E4242P8 103E4242P9 103E4242P10 103E4242P11 103E4242P12	BAE/FADEC Int'l. (63760,3E6E4)	11	01/30/23
73-23-18	104993	-76B/-85B	Power Supply Unit	N/A N/A N/A N/A	103E4862 103E4863 103E4864 105E7199	BAE/FADEC Int'l. (63760,3E6E4)	5	10/16/24
73-23-19	104994	-76B/-85B	Front Panel Assembly	N/A	103E4857G4	BAE/FADEC Int'l. (63760,3E6E4)	7	02/24/22
73-23-20	115710	-76B/-77B/-85B -90B/-94B	Front Panel Assembly	N/A	103E4857G6 103E4857G7	BAE/FADEC Int'l. (63760,3E6E4)	6	02/24/22
73-23-25	104995	-76B/-77B/-85B -90B/-94B	Digital Processing Module	N/A	103E4997G7 103E4997G9 103E4997G10 103E4997G14 103E4997G15 103E4997G16	BAE/FADEC Int'l. (63760,3E6E4)	8	04/19/22
73-23-26	104996	-76B/-85B	Input Output Extension Module Circuit Card Assembly	N/A	103E4876P3 103E4876P4	BAE/FADEC Int'l. (63760,3E6E4)	4	05/18/18



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73-23-36	105177	-76B/-85B	Digital Processing Module 3	N/A N/A N/A N/A N/A	111E9475G3 111E9475G4 111E9475G5 111E9475G6 111E9475G7 111E9475G8 111E9475G9 111E9475G10 111E9475G11 111E9475G12 111E9475G13	BAE/FADEC Int'l. (63760,3E6E4)	10	03/03/23
73-23-39	114158	-76B/-77B/-85B -90B/-94B	Input Output Module Circuit Card Assembly	N/A	114E6177P1	BAE/FADEC Int'l. (63760,3E6E4)	6	06/14/23
73-23-41	112837	-110B1/-113B/- 115B	Front Panel Assembly	N/A	114E9444G3	BAE/FADEC Int'l. (63760,3E6E4)	7	04/11/22
73-23-42	112157	-76B/-85B	Input Output Module Extension Circuit Card Assembly	N/A	114E6178P1	BAE/FADEC Int'l. (63760,3E6E4)	3	06/02/20



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73-23-43	112654	-110B1/-113B/-115B	Main Channel Board AW4 Circuit Card Assembly	392-043-206-0 392-043-208-0 392-043-209-0 392-043-210-0 392-043-211-0 392-043-212-0 392-043-213-0 392-120-931-0 392-120-932-0 392-133-631-0 392-133-632-0 392-133-633-0 392-133-634-0 392-133-636-0 392-133-652-0 392-133-653-0	N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A	BAE/FADEC Int'l. (63760,3E6E4)	11	12/11/25
73-23-44	112684	-110B1/-113B/-115B	Shunt Power Supply	N/A N/A N/A	114E9133G1 114E9133G2 114E9133G3	BAE/FADEC Int'l. (63760,3E6E4)	9	08/02/24
73-23-46	112725	-110B1/-113B/-115B	Side Interface Assembly	N/A N/A N/A N/A	114E7019G1 114E7019G2 114E7019G3 114E7019G4	BAE/FADEC Int'l. (63760,3E6E4)	9	10/06/23
73-23-59	115609	-110B1/-113B/-115B	Main Channel Board Circuit Card Assembly	392-251-132-0 262580076-0132 262580076-1132	N/A	BAE/FADEC Int'l. (63760,3E6E4)	6	01/29/24
73-23-65	113713	-110B1/-113B/-115B	Front Panel and Front Interface Board Assembly	N/A	114E7032G5	BAE/FADEC Int'l. (63760,3E6E4)	2	05/04/22



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73-23-70	133714	-110B1/-113B/-115B	Motherboard/Front Transient Protection Board	392-045-002-0	N/A	BAE/FADEC Int'l. (63760,3E6E4)	2	04/25/22
73-24-08	110013	-110B1/-113B/-115B	Identification Plug	390-800-001-0 390-803-001-0 390-803-011-0 390-803-021-0 390-805-001-0 390-805-011-0 390-805-021-0	N/A N/A N/A N/A N/A N/A N/A	SNECMA (F0301)	3	08/31/12
73-24-09	110014	-110B1/-113B/-115B	Configuration Type Box	390-850-001-0 390-851-001-0	N/A	SNECMA (F0301)	2	03/27/15
73-24-10	110010	-110B1/-113B/-115B	W717, W718 Nacelle Electrical Harnesses	351-701-302-0 351-701-402-0	N/A N/A	SNECMA (F0301)	3	01/31/22
73-24-11	110021	-110B1/-113B/-115B	PT25 Temperature Sensor	351-702-801-0 351-702-802-0 351-702-803-0 351-706-101-0	0154GF6 0154GF9 0154GF10 0154GF12	Goodrich Sensor Systems (60678, 59885)	2	08/29/08
73-24-12	109962		NOTE: THIS CMM IS REPLACED BY CMM 73-24-15, GEK 112177					
73-24-13	109966	-110B1/-113B/-115B	FADEC (Full Authority Digital Engine Control)	1962M67P03 1962M67P04 1962M67P05 1962M67P06	114E6791G3 114E6791G4 114E6791G5 114E6791G6	BAE/FADEC Int'l. (63760,3E6E4)	10	05/09/22



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73-24-13-IPC	109966-IPC	-110B1/-113B/-115B	FADEC – Illustrated Parts Catalog	1962M67P03 1962M67P04 1962M67P05 1962M67P06	114E6791G3 114E6791G4 114E6791G5 114E6791G6	BAE/FADEC Int'l. (63760,3E6E4)	10	05/02/22
73-24-14 NEW ATA 77-21-40								
73-24-15	112177	-110B1/-113B/-115B	HMU Control Assembly	1962M80P03 1962M80P04 1962M80P05 1962M80P06 1962M80P07	8061-693 8061-694 8061-695 8061-696 8061-697	Woodward Inc. (66503)	2	04/21/26
73-31-12	104997	-76B/-77B/-85B -90B/-94B -110B1/-113B/-115B	Fuel Flow Transmitter	1838M12P02 1838M12P03 1838M12P04 1838M12P08 1838M12P09	8TJ124ERC1 8TJ124ERE1 8TJ124ERF1 8TJ124ERG1 8TJ124ERJ1	Ametek Aerospace Products Inc. (97424)	11	06/06/22
73-31-14	105079	-76B/-77B/-85B -90B/-94B	Fuel Flow Transmitter	1838M12P05 1838M12P06	8TJ167ERF1 8TJ167ERG1	Ametek Aerospace Products Inc. (97424)	1	01/04/13
74-11-12	85091	-76B/-77B/-85B -90B/-94B -110B1/-113B/-115B	Ignition Exciters	9238M66P05 9238M66P07 9238M66P08 9238M66P11	10-617980-1 10-631045-1 10-631045-2 10-631045-3	Unison Industries (59501)	13	09/30/19
74-21-17	104999	-76B/-77B/-85B -90B/-94B -110B1/-113B/-115B	Ignition Lead Assembly	1837M29P01	9048235-2	Unison Industries (59501)	4	10/31/12



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74-21-23	105000	-76B/-77B/-85B -90B/-94B -110B1/-113B/- 115B	Igniter Plug	1754M84P02	9044650-2	Unison Industries (59501)	2	10/31/07
75-11-03	112144	-110B1/-113B/- 115B	Fuel Actuated Booster Anti-Ice Valve	N/A	5010752-103	Parker Hannifin Corp. (92003)	2	06/07/11
75-22-03	112662	-110B1/-113B/- 115B	Sump Eductor Valve	1963M51P01	421775	Whittaker Corp. (79318)	1	04/22/25
75-22-04	112664	-110B1/-113B/- 115B	Hand Operated Shutoff Valve	2043M81P01	422625	Whittaker Corp. (79318)	Basic	04/27/04
75-24-03	112146	-110B1/-113B/- 115B	LPT Active Clearance Control Valve	N/A	5010758-101 5010758-103 5010758-104	Parker Hannifin Corp. (92003)	10	11/03/22
75-24-04	112147	-110B1/-113B/- 115B	Core Compartment Cooling Valve	N/A	5010759-101 5010759-102 5010759-103	Parker Hannifin Corp. (92003)	6	12/12/22
75-24-05	119348	-110B1/-113B/- 115B	Core Compartment Cooling Valve	2617M97P01	5140017-101	Parker Hannifin Corp. (92003)	2	08/12/22
75-24-17	105003	-76B/-77B/-85B -90B/-94B -110B1/-113B/- 115B	Low Pressure Turbine Active Clearance Control Valve	1694M24P02 1694M24P07	5910503-102 5910503-105	Parker Hannifin Corp. (92003)	10	11/15/19
75-24-27	105001	-76B/-77B/-85B -90B/-94B -110B1/-113B/- 115B	Core Compartment Cooling Valve	1694M25P03 1694M25P05 1694M25P07	5910504-103 5910504-104 5910504-105	Parker Hannifin Corp. (92003)	10	11/02/15



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ATA#	GEK#	ENGINE MODEL GE90	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
75-24-55	105002	-76B/-77B/-85B -90B/-94B -110B1/-113B/- 115B	High Pressure Turbine Active Clearance Control Valve	1694M23P06	5910500-106	Parker Hannifin Corp. (92003)	7	05/20/16
75-31-41	105006	-76B/-77B/-85B -90B/-94B	Start Transient Bleed Valve	1694M26P06	5930643-106	Parker Hannifin Corp. (92003)	2	04/15/04
75-31-42	105083	-76B/-77B/-85B -90B/-94B	Start Transient Bleed Valve	1694M26P07	5950009-102 5950009-103	Parker Hannifin Corp. (92003)	1	03/14/03
75-32-04	105005	-76B/-77B/-85B -90B/-94B	Variable Bypass Valve Actuator	1694M81P04 1694M81P05	3900029-104 3900029-105	Parker Hannifin Corp. (92003)	10	12/02/25
75-32-13	105004	-76B/-77B/-85B -90B/-94B	Actuator, Variable Stator	350-713-102-0 350-713-103-0 351-702-201-0 351-702-202-0	N/A N/A N/A N/A	SNECMA (F0301)	5	02/13/26
75-32-26	110011	-110B1/-113B/- 115B	Variable Stator Actuator	351-704-801-0 351-704-802-0	N/A N/A	SNECMA (F0301)	4	02/27/26
75-32-28	109964	-110B1/-113B/- 115B	Variable Bypass Valve Actuator	1962M91P03 1962M91P04	880400-1005 880400-1006	Parker Hannifin Corp. (92003)	15	12/02/25
77-11-14	114061	-90B/-94B -110B1/-113B/- 115B	Resistance Temperature Detector Probe	2121M86P01	504243-1	Unison Industries (59501)	3	02/01/26
77-11-17	105007	-76B/-77B/-85B -90B/-94B	N1 Speed Sensor	320-802-602-0 320-802-603-0 320-802-605-0 320-802-606-0	N/A N/A N/A 3216KGB01	SNECMA (F0301)	5	12/31/10



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ATA#	GEK#	ENGINE MODEL GE90	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
77-11-18	105008	-76B/-77B/-85B -90B/-94B	N2 Speed Sensor	320-802-401-0 320-802-402-0 320-802-403-0	N/A N/A 3219KGB01	SNECMA (F0301)	4	12/31/10
77-11-32	110012	-110B1/-113B/- 115B	N1 Speed Sensor	330-005-702-0 330-005-703-0	N/A 3217KGB01	SNECMA (F0301)	2	10/15/10
77-21-07	105009	-76B/-77B/-85B -90B/-94B	Twin Element Thermocouple	1696M81P07	863-1-11	Weston Aerospace (K0405)	3	04/30/12
77-21-15	105010	-76B/-77B/-85B -90B/-94B	Flexible Thermocouple Harness	1693M78P03 1693M78P04	7-20275-2 7-20275-1A	LaBarge, Inc. (16275)	5	11/28/18
77-21-16	105011	-76B/-77B/-85B -90B/-94B	Flexible Thermocouple Harness	1694M66P02 1694M66P03 1694M66P05 2044M22P01	7-20276-1 7-20276-A 7-20276-3 7-21248-1	LaBarge, Inc. (16275)	3	06/26/09
77-21-21	133744	-110B1/-113B/- 115B	Exhaust Gas Temperature Probe	2704M03P01	517794-1	Unison Industries (59501)	4	01/01/23
77-21-40 Previous ATA 73-24-14	109967	-110B1/-113B/- 115B	Thermocouple Temperature Probe	1962M86P01 1962M86P02	8TC34ABW1 8TC34ABY1	Ametek Aerospace Products Inc. (97424)	9	12/14/24
77-21-51	98468	-76B/-77B/-85B -90B/-94B	Temperature Transducers and Thermocouple Sensor	1383M64P01 9040M61P01 9121M47P01 9377M66P01 1459M16P01 7100M53P04 7120M32P01 1459M16P03	1122696 56B17E 56B3A11 56BK32K 3100072 3199958 3100013 3100130	Goodrich Sensor Systems (60678, 59885)	ACMM	06/30/97



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ATA#	GEK#	ENGINE MODEL GE90	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
77-21-61	105012	-76B/-77B/-85B -90B/-94B	Turbine Blade Temperature Pyrometer	1692M85P03 1692M85P04 1692M85P05 1692M85P06	699-095 699-098 699-099 699-108	Land Infrared (K8867)	5	09/13/10
77-21-64	109970	-110B1/-113B/- 115B	T4.9 Thermocouple Cable Assemblies	1962M87P03 2041M24P03	8EH35AAG1 8EH35AAH1	Ametek Aerospace Products Inc. (97424)	4	11/30/21
77-23-13	110015	-110B1/-113B/- 115B	T3 Probe	351-702-703-0 351-702-705-0 351-702-706-0	8TC58AAG2 8TC58AAH1 8TC58AAH2	Ametek Aerospace Products Inc. (97424)	1	11/03/06
77-31-36	105013	-76B/-77B/-85B -90B/-94B	Accelerometer TCF	350-714-302-0	144-706-000-041	Vibro-Meter Corp. (S3960)	2	11/07/14
77-31-37	105014	-76B/-77B/-85B -90B/-94B	Accelerometer (Fan Frame Alternate)	350-714-601-0	144-117-000-021	Vibro-Meter Corp. (S3960)	2	08/28/07
77-31-38	105015	-76B/-77B/-85B -90B/-94B	Accelerometer No. 1 Bearing	350-711-101-0 350-718-501-0	144-159-000-031 144-159-000-041	Vibro-Meter Corp. (S3960)	1	01/31/07
77-31-96	109969	-110B1/-113B/- 115B	Engine Vibration Accelerometer	1962M22P01	144-706-000-501	Vibro-Meter Corp. (S3960)	2	11/07/14
77-31-98	109968	-110B1/-113B/- 115B	Engine Vibration Accelerometer (CA159)	1960M98P01	144-159-000-501	Vibro-Meter Corp. (S3960)	1	01/31/07
77-34-03	105016	-76B/-77B/-85B -90B/-94B	Pressure Probe	1797M98P01 1797M98P02	856-2-12 866-1-11	Weston Aerospace (K0405)	3	04/30/12



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ATA#	GEK#	ENGINE MODEL GE90	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
77-34-16	92539	-90B/-94B -110B1/-113B/- 115B	Pressure Probe EGT Probe Plug Pressure Probe Plugs	1303M20P01 1304M10P01 1303M21P01 1303M21P02	8TU34AAL1 8TU34PAC1 8TU34PAE1 8TU34PAH2	Ametek Aerospace Products Inc. (97424)	3	06/21/17
78-11-03	105017		<i>NOTE: THIS CMM IS CANCELLED, DATA MOVED TO THE GE90 ENGINE MANUAL GEK 100700</i>					
78-11-04	105020		<i>NOTE: THIS CMM IS CANCELLED, DATA MOVED TO THE GE90 ENGINE MANUAL GEK 100700</i>					
78-11-05	105077		<i>NOTE: THIS CMM IS CANCELLED, DATA MOVED TO THE GE90 ENGINE MANUAL GEK 100700</i>					
78-11-06	105078		<i>NOTE: THIS CMM IS CANCELLED, DATA MOVED TO THE GE90 ENGINE MANUAL GEK 100700</i>					
79-11-17	105021	-76B/-77B/-85B -90B/-94B	Lube Oil Tank	350-123-216-0 350-123-217-0 350-123-218-0 350-123-268-0 350-718-651-0 1651M73G02	N/A N/A N/A N/A N/A N/A	SNECMA (F0301)	2	04/30/08
79-11-21	105022	-76B/-77B/-85B -90B/-94B	Oil Tank Cap	350-122-802-0 350-122-803-0 350-122-804-0 351-703-903-0 351-703-904-0	N/A N/A N/A N/A N/A	SNECMA (F0301)	2	03/31/12



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ATA#	GEK#	ENGINE MODEL GE90	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
79-11-22	105073	-76B/-77B/-85B -90B/-94B	Oil Tank	350-714-901-0 350-714-902-0 350-714-904-0 350-714-951-0 350-714-952-0 350-714-953-0 350-718-001-0 350-718-002-0 350-718-052-0	N/A N/A N/A N/A N/A N/A N/A N/A N/A	SNECMA (F0301)	2	03/31/12
79-11-23	110017	-110B1/-113B/- 115B	Oil Tank	351-702-104-0 351-702-106-0	N/A N/A	SNECMA (F0301)	1	07/31/12
79-11-24	110020	-110B1/-113B/- 115B	DMS Separator	351-702-401-0	1F8550	Eaton Aerospace (97484)	3	09/10/24
79-11-25	112075	-110B1/-113B/- 115B	Oil Tank Cap	351-703-902-0 351-703-903-0 351-703-904-0	N/A N/A N/A	SNECMA (F0301)	2	04/30/12
79-21-03	103055	-76B/-77B/-85B -90B/-94B -110B1/-113B/- 115B	Lube/Servo Fuel/Oil Cooler	1838M88P03 1838M88P06 1838M88P11 1838M88P13	UA541461-4 UA541461-5 UA541461-12 UA541461-14	Triumph Thermal Systems Inc. (78943)	2	03/22/05
79-21-13	105023	-76B/-77B/-85B -90B/-94B	Lubrication Unit	350-328-005-0 350-328-006-0 350-328-007-0 350-328-008-0 350-328-009-0 350-328-010-0	350-050-005-0 350-050-006-0 40F1006 40F1007 40F1008 40F1009	Techspace Aero S.A. (B1316)	2	10/18/24



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ATA#	GEK#	ENGINE MODEL GE90	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
79-21-37	105024	-76B/-77B/-85B -90B/-94B -110B1/-113B/- 115B	Static Anti-Leak Valve	350-106-403-0	N/A	SNECMA (F0301)	Basic	06/30/95
79-21-38	105025	-76B/-77B/-85B -90B/-94B -110B1/-113B/- 115B	DMS Sensor	350-710-801-0 350-710-802-0	1G2977 1G2977-2	Eaton Aerospace (97484)	2	06/26/17
79-21-39	105026	-76B/-77B/-85B -90B/-94B	DMS Separator	350-122-704-0 350-122-705-0 350-122-706-0 350-122-707-0 350-122-715-0	1F2976-3 1F2976-4 1F2976-5 1F2976-6 1F2976-14	Eaton Aerospace (97484)	3	10/23/19
79-21-41	105027	-76B/-77B/-85B -90B/-94B -110B1/-113B/- 115B	DMS Conditioner	350-706-203-0 350-714-501-0	1H2983 1H2983-3	Eaton Aerospace (97484)	2	02/11/20
79-21-44	105045	-110B1/-113B/- 115B	Static Anti-Leak Valve	350-714-801-0 350-714-802-0	40F0001 40F0002	Techspace Aero S.A. (B1316)	1	04/15/04
79-21-53	105072	-76B/-77B/-85B -90B/-94B	Oil Separator	350-718-101-0	1F7514	Eaton Aerospace (97484)	Basic	01/31/98
79-21-58	110016	-110B1/-113B/- 115B	Lubrication Unit	351-704-010-0 351-705-501-0 351-705-502-0	40F6019 40F6020 40F6021	Techspace Aero S.A. (B1316)	4	04/17/20
79-21-60	110018	-110B1/-113B/- 115B	Pressurizing Valve	351-703-202-0	N/A	Techspace Aero S.A. (B1316)	Basic	08/31/03



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ATA#	GEK#	ENGINE MODEL GE90	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
79-31-22	105076	-76B/-77B/-85B -90B/-94B -110B1/-113B/- 115B	Oil Level Sensor	350-717-701-0	8TJ146CFB1	Ametek Aerospace Products Inc. (97424)	1	01/03/25
79-31-43	103021	-76B/-77B/-85B -90B/-94B	Oil Level Sensor	350-711-801-0	8TJ160AAE1	Ametek Aerospace Products Inc. (97424)	2	06/03/25
79-32-11	105028	-76B/-77B/-85B -90B/-94B	Oil Pressure Sensor	350-711-901-0 330-009-201-0	APT-7A-1500- 7BARD APT-7B-1500- 7BARD	Kulite Semiconductors Inc. (34345)	1	04/16/04
80-11-53	105029	-76B/-77B/-85B -90B/-94B	Air Turbine Valve Assembly	350-708-806-0 350-708-808-0	3290976-2 3290976-4	Honeywell Aerospace (59364)	4	03/08/21
80-11-55	105030	-76B/-77B/-85B -90B/-94B -110B1/-113B/- 115B	Air Turbine Starter	350-713-803-0 350-713-804-0 350-713-805-0 350-713-806-0 350-713-854-0 350-713-864-0 350-713-874-0 350-713-855-0 350-713-808-0 350-713-810-0 350-713-811-0 350-713-812-0 350-713-813-0 350-713-814-0 350-713-815-0	3505830-2 3505830-3 3505830-4 3505830-5 3505830-31 3505830-32 3505830-33 3505830-41 3505830-51 3505830-8 3505830-9 3505830-10 3505830-11 3505830-12 3505830-13	Honeywell Aerospace (59364)	12	02/26/26



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ATA#	GEK#	ENGINE MODEL GE90	NOMENCLATURE	GE P/N	VIN	VENDOR CAGE CODE	CURRENT REV	DATE
80-11-59	105031	-76B/-77B/-85B -90B/-94B	Starter Control Valve Manual Release	350-714-701-0 350-717-901-0	3283096-2 3283096-3	Honeywell Aerospace (59364)	2	05/22/25
80-11-80	110019	-110B1/-113B/- 115B	Starter Control Valve	351-702-303-0 351-702-304-0	B-403-11394-103 B-403-11394-104	SNECMA (F0301)	2	10/30/24
80-11-81	109965	-110B1/-113B/- 115B	Starter Air Valve	1962M95P02	3291676-2 3291677-2	Honeywell Aerospace (59364)	4	07/11/25



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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
(SECTION)	GE90 BASE ALL GE90-100 ALL	GENERAL PRACTICES MANUAL SECTIONS		
73-10-00	GE90 BASE ALL GE90-100 ALL	General Information	11	09/09/21
73-10-16	GE90 BASE ALL GE90-100 ALL	Safety Instructions	6	03/24/11
73-10-19	GE90 BASE ALL GE90-100 ALL	Equivalent Tools, Materials, and Procedures	6	09/15/11
73-20-00	GE90 BASE ALL GE90-100 ALL	Soldering	6	11/17/11
73-20-02	GE90 BASE ALL GE90-100 ALL	Soldering and Desoldering Equipment Calibration	7	04/13/17
73-20-16	GE90 BASE ALL GE90-100 ALL	Circuit Card Assembly Soldering	10	08/28/24
73-20-17	GE90 BASE ALL GE90-100 ALL	Microcircuit Soldering	8	08/27/24



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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-20-19	GE90 BASE ALL GE90-100 ALL	Terminal Connection	6	11/17/11
73-20-20	GE90 BASE ALL GE90-100 ALL	Hand Soldering	8	08/21/24
73-20-21	GE90 BASE ALL GE90-100 ALL	Manual Tinning Process	8	08/20/24
73-20-22	GE90 BASE ALL GE90-100 ALL	Surface Mounted Component Soldering	11	08/20/24
73-20-23	GE90 BASE ALL GE90-100 ALL	Bottom Terminated Component Soldering <i>This Section has been converted to Proprietary Practices and is no longer available. For information contact BAE Customer Service.</i>	14	07/13/26
73-20-23A	GE90 BASE ALL GE90-100 ALL	Bottom Terminated Component Soldering <i>*This Section is a Proprietary Practices Manual. For information contact BAE Customer Service.</i>	2	03/10/26



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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-30-00	GE90 BASE ALL GE90-100 ALL	General Repair	6	11/17/11
73-30-16	GE90 BASE ALL GE90-100 ALL	Identification Marking	9	06/03/20
73-30-17	GE90 BASE ALL GE90-100 ALL	Safety Wiring	6	11/17/11
73-30-19	GE90 BASE ALL GE90-100 ALL	Threaded Insert Repair	7	07/01/15
73-30-20	GE90 BASE ALL GE90-100 ALL	Out-of-Round Connector Repair	6	11/17/11
73-30-21	GE90 BASE ALL GE90-100 ALL	Potting of Connectors	6	11/17/11
73-30-24	GE90 BASE ALL GE90-100 ALL	Component Substitution	6	11/17/11
73-30-25	GE90 BASE ALL GE90-100 ALL	Chemical Thread-Locking	6	11/17/11



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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-30-26	GE90 BASE ALL GE90-100 ALL	Steam Cleaning Procedure	1	08/12/21
73-40-00	GE90 BASE ALL GE90-100 ALL	Circuit Card Assembly Repair	6	11/17/11
73-40-16	GE90 BASE ALL GE90-100 ALL	Part Removal	9	09/01/21
73-40-17	GE90 BASE ALL GE90-100 ALL	Part Installation	8	08/20/24
73-40-18	GE90 BASE ALL GE90-100 ALL	Part Replacement	10	10/01/24
73-40-19	GE90 BASE ALL GE90-100 ALL	General Laminate, Conductor Repair	10	09/11/18
73-40-20	GE90 BASE ALL GE90-100 ALL	Modification of Internal Circuits	6	11/17/11
73-40-21	GE90 BASE ALL GE90-100 ALL	Solder Mask Repair	7	10/08/18



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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-40-22	GE90 BASE ALL GE90-100 ALL	ESD Label Replacement	6	11/17/11
73-40-23	GE90 BASE ALL GE90-100 ALL	Gold Pin Replacement	6	11/17/11
73-40-24	GE90 BASE ALL GE90-100 ALL	Terminal Strip Repair	7	08/26/24
73-45-00	GE90 BASE ALL GE90-100 ALL	Bonding and Encapsulating	6	11/17/11
73-45-16	GE90 BASE ALL GE90-100 ALL	Epoxy Bonding	7	06/27/13
73-45-17	GE90 BASE ALL GE90-100 ALL	Epoxy Bonding (High Temperature)	6	11/17/11
73-45-18	GE90 BASE ALL GE90-100 ALL	RTV Application	6	11/17/11
73-50-00	GE90 BASE ALL GE90-100 ALL	Protective Coatings	6	11/17/11



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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-50-16	GE90 BASE ALL GE90-100 ALL	Removal of Conformal Coatings	7	09/13/21
73-50-17	GE90 BASE ALL GE90-100 ALL	Recoating Conformal Coated Repaired Areas	9	09/01/16
73-50-18	GE90 BASE ALL GE90-100 ALL	Aluminum Surface Touch-up with Chromate Solution	6	11/17/11
73-50-19	GE90 BASE ALL GE90-100 ALL	Painted Surface Repair	8	11/14/23
73-60-00	GE90 BASE ALL GE90-100 ALL	Electrostatic Discharge Control	6	11/17/11
73-60-02	GE90 BASE ALL GE90-100 ALL	ESD Equipment Calibration	6	11/17/11
73-60-16	GE90 BASE ALL GE90-100 ALL	Handling ESDS Devices	6	11/17/11
73-61-00	GE90 BASE ALL GE90-100 ALL	Moisture Sensitive Devices	6	11/17/11



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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-61-16	GE90 BASE ALL GE90-100 ALL	Moisture Sensitive Device Preparation	7	04/19/22
73-70-00	GE90 BASE ALL GE90-100 ALL	Flexible Circuit Card Assembly Repair	6	11/17/11
73-70-16	GE90 BASE ALL GE90-100 ALL	Connector Removal and Replacement	7	08/26/24
73-80-00	GE90 BASE ALL GE90-100 ALL	Magnetic Media and Software	6	11/17/11
73-80-16	GE90 BASE ALL GE90-100 ALL	Media Storage Precautions	6	11/17/11
73-80-17	GE90 BASE ALL GE90-100 ALL	Record Keeping and Configuration Control	6	11/17/11
73-90-00	GE90 BASE ALL GE90-100 ALL	Electrical Wiring	6	11/17/11
73-90-16	GE90 BASE ALL GE90-100 ALL	Wiring and Cable Lacing	6	11/17/11



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GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-90-17	GE90 BASE ALL GE90-100 ALL	Crimped Electrical Connection	7	06/15/15
73-90-18	GE90 BASE ALL GE90-100 ALL	Shielded Wire Processes	6	11/17/11
73-90-19	GE90 BASE ALL GE90-100 ALL	Wire Preparation Processes	6	11/17/11
73-95-00	GE90 BASE ALL GE90-100 ALL	Chassis Repairs	6	11/17/11
73-95-19	GE90 BASE ALL GE90-100 ALL	Broken Screw Removal	6	11/17/11
73-95-20	GE90 BASE ALL GE90-100 ALL	Chassis Dent and Scratch Repair	6	11/17/11
73-95-21	GE90 BASE ALL GE90-100 ALL	Chassis Surface Weld Area Repair	6	11/17/11
73-95-22	GE90 BASE ALL GE90-100 ALL	Chassis Surfaces Repair	6	11/17/11



APPENDIX A

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General Practices Manual

GENERAL PRACTICES MANUAL SECTIONS ARE REVISED INDIVIDUALLY. THE SECTIONS ARE AVAILABLE FOR FIRST TIER CUSTOMERS UPON REQUEST.
PLEASE SUBMIT YOUR REQUEST TO helpcenter@geaerospace.com OR FROM BAE cs-customer.service@baesystems.com.

GEK 99373-	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-95-30	GE90 BASE ALL GE90-100 ALL	Aluminum Surface Repair by Chemical Weld Application	6	11/17/11
73-95-32	GE90 BASE ALL GE90-100 ALL	Threaded Insert Overhaul	7	04/22/14
73-95-33	GE90 BASE ALL GE90-100 ALL	Chassis Brazed Joint Cleaning and Sealing Procedure	0	07/20/21