



GE Passport Technical Manual Index August 1, 2026

The GE Passport Technical Manual Index has been reformatted as follows:

Engine Manuals and Supporting Manuals -	Section 1	– EM (Engine Manuals)
	Section 2	– Supplementary Support Manuals
	Section 3	- BAE General Practices Manual Sections

AR in the Next Rev Column indicates As Required.

An asterisk (*) behind the Issue No. indicates the manual has been revised since the last issue of the Technical Manual Index.

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Supplementary Manuals are available by contacting Fleet Support helpcenter@geaerospace.com.

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Engine Manual

GEK #	Engine Model	Nomenclature	Current Issue No.	Current Issue Date	Next Issue Date
108792	Passport 20	Standard Practices Manual GEK 9250 – R114	Ver 9.8	04/01/26	04/01/27
112060	Passport 20	Engine Manuals Engine Shop Manual (ESM) – GEK 112063 – Issue 015 Line Maintenance Manual (LMM) GEK 112062 – Issue 015 Engine Illustrated Parts Catalog (EIPD) – GEK 112064 – Issue 015 Illustrated Tool and Equipment Manual (ITEM) – GEK 112065 – Issue 015 Systems Description Section (SDS) GEK 112062-01 – Issue 015 Service Bulletins (SB)	Issue 015	04/15/26	10/15/26

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Supplementary Support Manuals

SUPPLEMENTARY SUPPORT MANUALS ARE AVAILABLE BY CONTACTING FLEET SUPPORT aviation.fleetsupport@ge.com

GEK #	Engine Model	Nomenclature	Current Issue No.	Current Issue Date	Next Issue Date
N/A	Passport 20				

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General Practices Manual

*GENERAL PRACTICES MANUAL SECTIONS ARE REVISED INDIVIDUALLY. THE SECTIONS ARE AVAILABLE FOR FIRST TIER CUSTOMERS UPON REQUEST.
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GEK- 99373	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
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(SECTION)	GE Passport	GENERAL PRACTICES MANUAL SECTIONS		
73-10-00	GE Passport	General Information	11	09/09/21
73-10-16	GE Passport	Safety Instructions	6	03/24/11
73-10-19	GE Passport	Equivalent Tools, Materials, and Procedures	6	09/15/11
73-20-00	GE Passport	Soldering	6	11/17/11
73-20-02	GE Passport	Soldering and Desoldering Equipment Calibration	7	04/13/17
73-20-16	GE Passport	Circuit Card Assembly Soldering	10	08/28/24
73-20-17	GE Passport	Microcircuit Soldering	8	08/27/24
73-20-19	GE Passport	Terminal Connection	6	11/17/11
73-20-20	GE Passport	Hand Soldering	8	08/21/24

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GEK-99373	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-20-21	GE Passport	Manual Tinning Process	8	08/20/24
73-20-22	GE Passport	Surface Mounted Component Soldering	11	08/20/24
73-20-23	GE Passport	Bottom Terminated Component Soldering <i>This Section has been converted to Proprietary Practices and is no longer available. For information contact BAE Customer Service.</i>	14*	07/13/26
73-20-23A	GE Passport	Bottom Terminated Component Soldering <i>*This Section is a Proprietary Practices Manual. For information contact BAE Customer Service.</i>	2	03/10/26
73-30-00	GE Passport	General Repair	6	11/17/11
73-30-16	GE Passport	Identification Marking	9	06/03/20

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GEK- 99373	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
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73-30-17	GE Passport	Safety Wiring	6	11/17/11
73-30-19	GE Passport	Threaded Insert Repair	7	07/01/15
73-30-20	GE Passport	Out-of-Round Connector Repair	6	11/17/11
73-30-21	GE Passport	Potting of Connectors	6	11/17/11
73-30-24	GE Passport	Component Substitution	6	11/17/11
73-30-25	GE Passport	Chemical Thread-Locking	6	11/17/11
73-30-26	GE Passport	Steam Cleaning Procedure	1	08/12/21
73-40-00	GE Passport	Circuit Card Assembly Repair	6	11/17/11
73-40-16	GE Passport	Part Removal	9	09/01/21
73-40-17	GE Passport	Part Installation	8	08/20/24

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GEK- 99373	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
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73-40-18	GE Passport	Part Replacement	10	10/01/24
73-40-19	GE Passport	General Laminate, Conductor Repair	10	09/11/18
73-40-20	GE Passport	Modification of Internal Circuits	6	11/17/11
73-40-21	GE Passport	Solder Mask Repair	7	10/08/18
73-40-22	GE Passport	ESD Label Replacement	6	11/17/11
73-40-23	GE Passport	Gold Pin Replacement	6	11/17/11
73-40-24	GE Passport	Terminal Strip Repair	7	08/26/24
73-45-00	GE Passport	Bonding and Encapsulating	6	11/17/11
73-45-16	GE Passport	Epoxy Bonding	7	06/27/13
73-45-17	GE Passport	Epoxy Bonding (High Temperature)	6	11/17/11

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GEK- 99373	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
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73-45-18	GE Passport	RTV Application	6	11/17/11
73-50-00	GE Passport	Protective Coatings	6	11/17/11
73-50-16	GE Passport	Removal of Conformal Coatings	7	09/13/21
73-50-17	GE Passport	Recoating Conformal Coated Repaired Areas	9	09/01/16
73-50-18	GE Passport	Aluminum Surface Touch-up with Chromate Solution	6	11/17/11
73-50-19	GE Passport	Painted Surface Repair	8	11/14/23
73-60-00	GE Passport	Electrostatic Discharge Control	6	11/17/11
73-60-02	GE Passport	ESD Equipment Calibration	6	11/17/11
73-60-16	GE Passport	Handling ESDS Devices	6	11/17/11

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GEK- 99373	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
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73-61-00	GE Passport	Moisture Sensitive Devices	6	11/17/11
73-61-16	GE Passport	Moisture Sensitive Device Preparation	7	04/19/22
73-70-00	GE Passport	Flexible Circuit Card Assembly Repair	6	11/17/11
73-70-16	GE Passport	Connector Removal and Replacement	7	08/26/24
73-80-00	GE Passport	Magnetic Media and Software	6	11/17/11
73-80-16	GE Passport	Media Storage Precautions	6	11/17/11
73-80-17	GE Passport	Record Keeping and Configuration Control	6	11/17/11
73-90-00	GE Passport	Electrical Wiring	6	11/17/11
73-90-16	GE Passport	Wiring and Cable Lacing	6	11/17/11
73-90-17	GE Passport	Crimped Electrical Connection	7	06/15/15

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GEK- 99373	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
73-90-18	GE Passport	Shielded Wire Processes	6	11/17/11
73-90-19	GE Passport	Wire Preparation Processes	6	11/17/11
73-95-00	GE Passport	Chassis Repairs	6	11/17/11
73-95-19	GE Passport	Broken Screw Removal	6	11/17/11
73-95-20	GE Passport	Chassis Dent and Scratch Repair	6	11/17/11
73-95-21	GE Passport	Chassis Surface Weld Area Repair	6	11/17/11
73-95-22	GE Passport	Chassis Surfaces Repair	6	11/17/11
73-95-30	GE Passport	Aluminum Surface Repair by Chemical Weld Application	6	11/17/11
73-95-32	GE Passport	Threaded Insert Overhaul	7	04/22/14
73-95-33	GE Passport	Chassis Brazed Joint Cleaning and Sealing Procedure	0	07/20/21

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GEK- 99373	Engine Model	Nomenclature	Current Rev No.	Current Rev Date
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